

# MACbond B 1658

## GENERAL INTRODUCTION

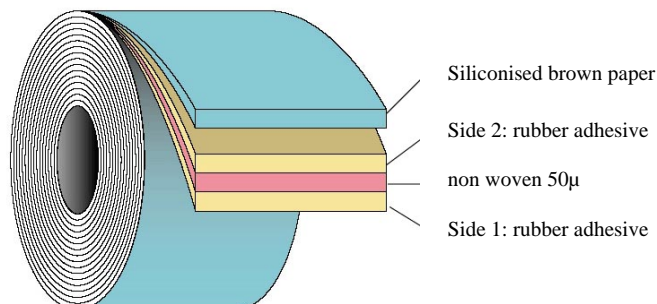
### MACbond

- is an assembling system consisting of a thin carrier (paper, non woven, film or others), coated on both sides with a uniform layer of adhesive.
- the adhesives used are pressure-sensitive acrylic polymer or synthetic rubber based formulations.
- is produced in roll or sheet format with a single or double release liner, so that the product chosen best suits the customer's needs.

## PRODUCT DESCRIPTION

**MACbond B1658** consists of a special paper carrier coated on both sides with a rubber based adhesive. It offers high tack, peel and average shear properties.

**MACbond B1658** is produced in self wound format on a paper liner.



## TYPICAL APPLICATION

Suited for application to rough surfaces, such as impregnated and cellular PE foams,

## CHARACTERISTICS

### Adhesion with Substrates

<b>Metal / Aluminium</b>	High	<b>Textile/Cotton</b>	High
<b>Glass / Ceramics</b>	High	<b>Rubber/EPDM</b>	High
<b>Painted Surface</b>	High	<b>Acrylic/PET</b>	High
<b>Wood/Board/Paper</b>	High	<b>Polystyrene</b>	High
<b>Soft PVC</b>	Low	<b>PP/PE/PS</b>	Medium
<b>Rigid PVC</b>	High	<b>Smooth substrate</b>	High
<b>PC/ABS</b>	High	<b>Rough substrate</b>	High

## RESISTANCE

Resistant to water, detergents and alcohol. Low resistance to plasticizers and low outdoor resistance. Not recommended for use in contact with aliphatic or aromatic hydrocarbons. For further technical advice, please consult with MACTac.

## SHELF LIFE

2 years when stored at 15/25°C and 50% relative humidity.

**ADHESIVE  
DATA**

	TYPICAL VALUES (*)	TEST METHOD
Quick Tack (N/25mm) on stainless steel	18	FTM 9
Peel 180°- (N/25mm) on stainless steel		
- after 20 minutes	30	FTM 1
- after 24 hours	30	FTM 1
Shear on stainless steel 1kg-25 mm x 25mm (hours)	> 30	FTM 8

**CARRIER  
DATA**

	TYPICAL VALUES (*)	TEST METHOD
Thickness (μ)	50	ISO 534
Tensile (N/15mm) (min.)	MD 6,5 CD 5	DIN 53455
Elongation (%) (max.)	MD 10 CD 10	DIN 53455

**TEMPERATURE  
RESISTANCE**

Minimum application temperature	+ 5°C	
End-use temperature range	-40°C to +50°C	
Short term resistance	+ 60°C	S.A.F.T. 500grs

*For temperatures outside those quoted above, please consult with MACtac.*

**RELEASE  
LINER**

Silicone paper brown of 90 gr/sqm		ISO 536
THICKNESS (Carrier+Adhesive) 152 μ		ISO 534

(\*) Values given are typical and are not necessarily for use in specifications.

**IMPORTANT NOTICE**

All MACtac products are subject to careful quality control throughout the manufacturing process and are warranted to be of merchantable quality and free from manufacturing defects. Published information concerning MACtac products are based upon research which the Company believes to be reliable but such information do not constitute a warranty. Because of the variety of possible uses for MACtac products and the continuing development of new uses, the purchaser should carefully consider the fitness and performance of the product for each intended use and the purchaser assumes all risks in connection with such use. Seller shall not be liable for damages in excess of the purchase price of the product or for incidental or consequential damages. All specifications are subject to change without prior notice.

