



Technical Data Sheet

PERMAFLEX 6300

PERMACOLOR

The PERMACOLOR system is a series of pressure-sensitive products used for mounting and protecting in the imaging industry. Pressure-sensitive PERMACOLOR provides fast, efficient processing through roll lamination techniques without the need for heat or drying.

PRODUCT DESCRIPTION

PERMAFLEX Series is a family of relatively thick films that are coated with solvent acrylic pressure-sensitive adhesive on one side. These unique films can be laminated to either one or both sides of photographic prints or transparencies to protect, enhance appearance and provide sufficient rigidity to eliminate the need for mounting to traditional flat substrates in many applications. These laminates also retain enough flexibility to allow images to be used in non-flat configurations such as on cylindrical displays. This feature also permits the laminate to be rolled for easy transport or storage.

PERMAFLEX 6300

- is a 125 µ clear matt PVC film with a textured lustre finish that helps eliminate glare and provides a very unique and pleasant finish. This product can be used as an overlamine for indoor as well as outdoor applications.
- not only provides protection from abrasion and moisture; it also helps retard colour fade caused by ultraviolet light exposure.
- does not influence the pH level of substrate to which it is applied.
- is approved by « ASTM Friction Test » for slip resistance.

PHYSICAL PROPERTIES

	<u>Typical values</u>	<u>Test method</u>
<u>Adhesive</u>		
Quick Tack on glass (N/25 mm)	16	FTM 9
Peel 180° on glass (N/25 mm)		
- after 20 minutes	13	FTM 1
- after 24 hours	14	FTM 1
Shear on glass (hours)	1000	FTM 8
1 kg - 25 mm x 25 mm		
Gloss (85° angle)	10	ASTM D-523
Dimensional stability		
- MD	1 %	FTM 14
- CD	0.5 %	
Flammability	self-extinguishing	Sample mounted on aluminium
<u>Release Liner</u>		
Supercalendered paper	90g/m ²	ISO 536
Thickness Film+ Adhesive (µm)	150	ISO 534 (ASTM D 645)
Spread of flame	Class 1	BS 476
Fire propagation	Class 0	BS 476

HEAT RESISTANCE

Application temperature range : 5°C to + 50°C

End-use temperature range : - 30°C to + 60°C

For temperatures outside those quoted above, please consult with MACtac.

SHELF LIFE

2 years when stored at 15 to 25°C and ± 50 % relative humidity.

DURABILITY

PF 6300 will give satisfactory performance :

- up to 18 months when used as vertical display (indoor)
- up to 6 months when used in the production of indoor floor graphics
- up to 3 months when used in the production of outdoor floor graphics
(please refer to MACtac Floor Graphics User Guide).

The durability does not relate to the image protected but only to the laminating film.

Note : *On the floor, the graphics can be damaged by heavy-duty equipment. MACtac cannot be held responsible for any damage caused in this way. The durability of a floor graphics also depends on the preparation, application, cleaning, usage conditions and also type of flooring.*

RECOMMENDATIONS

For outdoor use, care should be taken to protect the sides of the laminates with silicone in order to avoid water infiltration.

Due to the increasing number of new printing methods appearing on the market, it is important for the Converter to satisfy himself about the suitability of the PERMAFLEX film for the application to the printed image.

Storage

MACtac recommends that rolls be stored on end or suspended from the core.

Transport

- allow the maximum amount of time after lamination, preferably overnight, before rolling for transport,

- roll the largest diameter possible, no less than 30 cm diameter,
- roll with the PERMAFLEX to the outside.

Trimming

- allow at least one hour after lamination, 24 hours optimal,
- support the PERMAFLEX fully from below.

IMPORTANT NOTICE

All MACtac products are subject to careful quality control throughout the manufacturing process and are warranted to be of merchantable quality and free from manufacturing defects.

Published information concerning MACtac products is based upon research which the Company believes to be reliable although such information does not constitute a warranty.

Because of the variety of uses of MACtac products and the continuing development of new applications, the purchaser should carefully consider the suitability and performance of the product for each intended use, and the purchaser shall assume all risks regarding such use. The seller shall not be liable for damages in excess of the purchase price of the product nor for incidental or consequential damages.

All specifications are subject to change without prior notice.