

*Self-adhesive Digital Imaging Media for wide-format solvent-based inkjet Printing*

**JT 5796M BF**

**Technical Data Sheet**

5 year polymeric calendared vinyl

**PRODUCT DESCRIPTION**

- FACE MATERIAL : 80  $\mu$  translucent matt frosted polymeric PVC film
- ADHESIVE : Micro-structured repositionable permanent clear acrylic.
- LINER : PE coat liner 130 gsm backprinted BF series.

**TYPICAL USES**

Long term outdoor & indoor decoration of windows (restaurants, museums, showrooms, shopping malls, etc).

**Product benefits : dry application at it's best!**

A patented performance feature enabling the Applicator of the printed decal to apply much faster and to limit the risks of wrinkles and entrapped air bubbles generally associated with the application of large format decals.

BF series therefore save time by increasing productivity during the application job. The micro-structured repositionable adhesive system allows the installer to remove and re-apply the decals during the job. It is possible to press out small entrapped air bubbles with ease!

As a result : **A great looking job!**

**PRINTING**

Especially designed for solvent based & UV inkjet printing on wide-format printing equipment.

To achieve the best possible print quality, please make sure that the correct ICC profiles or printer settings are used. Profiles can be obtained from our Subsidiaries, Distributors or can be downloaded from [www.mactac-europe.com](http://www.mactac-europe.com)

Printer & Heater settings and ICC profiles are also downloadable from some of the OEM's web sites.

**Important notice** : It is **CRITICAL** that any digital prints are **TOTALLY DRY** before application. While this is important for all films in the JT 5000 range it is even more important for the special tack system of JT 5796M BF.

If the film is not dried sufficiently the vinyl and adhesive will still be full of solvents which change the properties and consequently the behaviour of the film. The customer will therefore not benefit from the bubble free effect enough to reduce application time. It can also cause adhesive residue to be left behind and lack of repositionability.

This is also important when laminating the printed decal.

**PHYSICAL PROPERTIES OF THE UNPRINTED FILM**

	<u>Average values</u>	<u>Test method</u>
<b><u>Adhesive Data, 23°C</u></b> Quick Tack on glass Peel 24 hours on glass	23 $\pm$ 3 N/25 mm 15 $\pm$ 3 N/25 mm	FTM 9 FTM 1
<b><u>Dimensional stability</u></b> shrinkage : 48 hours at 70°C (applied on aluminium)	Max 0.5 mm	FTM 14
<b><u>Flammability</u></b>	Self-extinguishing applied on Alu panels	
<b><u>Temperature ranges</u></b> Minimum application temperature : Service temperature range :	+ 10°C - 20°C to + 70°C	

## **SHELF LIFE**

2 years when stored at 15 to 25°C and ± 50 % relative humidity (in the original packaging).

## **DURABILITY**

The outdoor durability of the unprinted film is 5 years.

## **RECOMMENDATIONS**

Always test the combination of JT 5000 products, inks and laminating films prior to commercial use.

**Printing conditions**

A conditioned pressroom, ± 23°C and 50 % R.H.

**Transportation conditions**

To allow easy transportation, IMAGin JT series can be rolled up, with the image on the outside, with a minimum diameter of 15 cm (for example on a 6 inches core).

Make sure that the print is perfectly dry before rolling it over. To avoid exposing the print to any liquid aggressions, prints should be protected by a plastic bag. During the transport or storage of the prints, avoid exposing them to extreme temperature and humidity variations.

## **GENERAL REMARK : factors affecting adhesion**

To ensure application suitability - always test the proposed construction under actual application and end-use conditions before going into full production.

The following factors will adversely affect adhesion of a pressure-sensitive adhesive:

- \* Dusty, dirty, oily or oxidized surfaces
- \* Mould release agents on blow-moulded plastic surfaces
- \* Low surface energy substrates, such as: polyethylene, polypropylene...
- \* Application below the minimum application temperature or use outside of the recommended service temperature ranges.

### **IMPORTANT NOTICE**

*All MACtac products are subject to careful quality control throughout the manufacturing process and are warranted to be of merchantable quality and free from manufacturing defects.*

*Published information concerning MACtac products is based upon research which the Company believes to be reliable although such information does not constitute a warranty.*

*Because of the variety of uses of MACtac products and the continuing development of new applications, the purchaser should carefully consider the suitability and performance of the product for each intended use, and the purchaser shall assume all risks regarding such use. The seller shall not be liable for damages in excess of the purchase price of the product nor for incidental or consequential damages.*

*All specifications are subject to change without prior notice.*